

## GIVE YOUR SHOP A QUICKSTART™ WITH STANDARD TOOLSETS!

■ Bend Tube and Pipe up to 2" ■ Hydraulic power available ■

|  |   |   |   |       | Sugg. List Price                  | Ship Wt.                       | Cat. 100 |
|--|---|---|---|-------|-----------------------------------|--------------------------------|----------|
| <b>46000 Model No. 2 Bender</b>  |   |   |   |       | <b>\$925</b>                      | (118 lbs.)                     | pg 3, 4  |
| <i>Basic Bender with blocks, pins, &amp; gauges. Mounts on pedestal stand or workbench. Dies sold separately.</i>  |   |   |   |       |                                   |                                |          |
| 20722  | Main Frame Assembly                                     | 20054                                     | 11B Square Block (2)                                | 20691 | 22B Support Plug                  |                                |          |
| 20750  | Swinging Frame Assembly                                 | 20084                                     | 17B Flat-Head Pin                                   | 20711 | 25B Sliding Gauge Adjusting Block |                                |          |
| 20760  | 28B5 Hand Lever   | 20097                                     | 19B U-Pin   | 20713 | 25B1 Sliding Gauge Extension Rod  |                                |          |
| 20764  | 28B7 Hand Lever Pin                                     | 20098                                     | 19B4 U-Pin w/Lug                                    | 20721 | 27B Circle Stop Gauge             |                                |          |
| 20049  | 9B Flat-Surface Roller                                  | 20105                                     | 20B Center Pin (for 3/4", 7/8", 1" Eyes)            | 42015 | Instruction Manual                |                                |          |
| <b>20768 No. 2 Pedestal Stand</b>  |   |   |   |       | <b>\$305</b>                      | (140 lbs)                      | pg 3     |
| <b>49400 NEW! Standard H60 Hydraulic Package</b>   |   |   |   |       | <b>\$3,025</b>                    | (176 lbs)                      | pg 9     |
| 49405  | H60 Hydraulic Pump w/Hoses & Foot Switch                | 49350                                     | Hydraulic Conversion Hardware Set                   |       |                                   |                                |          |
| 49126  | H4 Hydraulic Cylinder Assembly                          |   |   |       |                                   |                                |          |
| <b>49401 NEW! H60 L-Frame Hydraulic Package</b>  |   |   |   |       | <b>\$3,298</b>                    | (219 lbs)                      | pg 9     |
| 49405  | H60 Hydraulic Pump w/Hoses & Foot Switch                | 49350                                     | Hydraulic Conversion Hardware Set                   |       |                                   |                                |          |
| 49126  | H4 Hydraulic Cylinder Assembly                          | 49270                                     | H52 "L-Type" Swinging Frame                         |       |                                   |                                |          |
| <b>46001 No. 2 General Purpose Toolset for Bending Pipe (Sched. 40)</b>  |   |   |   |       | <b>\$250</b>                      | (44 lbs.)                      | pg 18    |
| <i>Bend 1/4" – 2" Sched. 40 Pipe to any degree, from 2" – 10" radius (2" radius in 1/4" P up to 10" radius in 2" P).</i>   |   |   |   |       |                                   |                                |          |
| 20075  | 15B Pipe Die, 1/4", 3/8", 1/2" P                        | 20067                                     | 13B6 Pipe Die, 1-1/2" P                             | 20068 | 13B7 Roller (for 13B6)            |                                |          |
| 20072  | 14B Pipe Die, 3/4", 1" P                                | 20065                                     | 13B4 Pipe Die, 2" P                                 | 20066 | 13B5 Roller (for 13B4)            |                                |          |
| 20069  | 13B8 Pipe Die, 1-1/4" P                                 | 20076                                     | 15B2 V-Grooved Roller (15B, 14B, 13B8)              |       |                                   |                                |          |
| <b>46002 No. 2 General Purpose Toolset for Bending Bar (ASTM A36 HRMS)</b>   |   |   |   |       | <b>\$435</b>                      | (28 lbs)                       | pg 23    |
| <i>Bend offsets, U-bends, 'S', Bolts, Rings, Eyes, Coils, Sharp Square Bends, and more in Flat and Bar.</i>  |   |   |   |       |                                   |                                |          |
| 20045  | 7B Cam Die, 1-3/4" D                                    | 20085                                     | 17B3 Offset Flat-Head Pin                           | 20705 | 24B Thumb Nut (2)                 |                                |          |
| 20046  | 8B Cam Die, 2" D  | 20091                                     | 18B Eye Pin   | 20697 | 23B Yoke                          |                                |          |
| 20047  | 8B2 Cam Die, 2-1/4" D                                   | 20222                                     | 20B5 Center Pin (1/2", 5/8", 1" Eyes)               | 20717 | 26B Sharp Square Bending Block    |                                |          |
| 20078  | 16B Eye-Bolt Bending Dog                                | 20685                                     | 21B U-Pin Roller                                    |       |                                   |                                |          |
| <b>20780 No. 2 General Purpose Toolset for Bending Angle Iron, Leg-In</b>  |   |   |   |       | <b>\$625</b>                      | (108 lbs)                      | pg 38    |
| <i>Bend Angle Iron, Leg-In with just one master die and a set of radius blocks in popular sizes: 5", 6", 7", 9", 12", 15", 18", 24", 30", 36" (Vertical Leg Inside Radius).</i>  |   |   |   |       |                                   |                                |          |
| <b>Master Die</b>  |   | <b>31B Inner Radius Blocks</b>            |   |       |                                   |                                |          |
| 20781  | 30B Inbend Master Die Ass'y                             | 20800                                     | 5"  | 20803 | 7"                                | 20808                          | 12"      |
|  |   | 20802                                     | 6"  | 20805 | 9"                                | 20811                          | 15"      |
|  |   |   |   | 20814 | 18"                               | 20826                          | 30"      |
|  |   |   |   | 20820 | 24"                               | 20829                          | 36"      |
| <b>20986 No. 2 General Purpose Toolset for Bending Angle Iron, Leg-Out</b>   |   |   |   |       | <b>\$705</b>                      | (162 lbs)                      | pg 39    |
| <i>Bend Angle Iron, Leg-Out with a master die and a set of radius blocks in popular sizes: 5", 6", 7", 9", 12", 15", 18", 24", 30", 36" (Vertical Leg Inside Radius). 52B Inner Radius Blocks have dual working faces.</i> |   |   |   |       |                                   |                                |          |
| <b>Master Die</b>  |   | <b>51B Outer Radius Blocks</b>            |   |       |                                   | <b>52B Inner Radius Blocks</b> |          |
| 20987  | 50B Outbend Master Die                                  | 20993                                     | 5"  | 21001 | 9"                                | 21012                          | 18"      |
| 21078  | 53B Wrist Pin   | 20995                                     | 6"  | 21007 | 12"                               | 21015                          | 24"      |
|  |   | 20997                                     | 7"  | 21010 | 15"                               | 21018                          | 30"      |
|  |   |   |   |       |                                   | 21020                          | 36"      |
|  |   |   |   |       |                                   | 21039                          | 5"/7"    |
|  |   |   |   |       |                                   | 21049                          | 18"/24"  |
|  |   |   |   |       |                                   | 21040                          | 6"/9"    |
|  |   |   |   |       |                                   | 21054                          | 30"/36"  |
|  |   |   |   |       |                                   | 21046                          | 12"/15"  |
| <b>20949 No. 2 51B2 Edgebend Die</b>   |   |   |   |       | <b>\$90</b>                       | (9 lbs)                        | pg 30    |
| <i>Edgebend Flat Stock with Master Die, Spacer Set(s) &amp; 50B Outbend Master Die &amp; 52B Inner Radius Blocks (sold above)</i>  |   |   |   |       |                                   |                                |          |
| <b>Edgebend Die</b>  |   | <b>51B3 Spacer Sets (sold separately)</b> |   |       |                                   |                                |          |
| 20954  | 51B2-1 Edgebend Die                                     | 20940                                     | 1/8"  | 20942 | 1/4"                              | 20944                          | 3/8"     |
| 20983  | 51B4 Edgebend Pin (2)                                   | 20941                                     | 3/16"   | 20943 | 5/16"                             | 20945                          | 7/16"    |
|  |   |   |   |       |                                   | 20946                          | 1/2"     |
| <b>21100 No. 2 60B "Bulldozer" Die</b>   |   |   |   |       | <b>\$145</b>                      | (10 lbs)                       | pg 27    |
| <i>Form CLOSED Eyes and intricate square- or round-cornered sharp angles in light Flat Stock or 1/4" Wire.</i>   |   |   |   |       |                                   |                                |          |
| <b>21221 Set of Scroll Forming Dies (fits No. 1 and No. 2 Benders)</b>   |   |   |   |       | <b>\$520</b>                      | (27 lbs)                       | pg 47    |
| 21218  | 64B Scroll Die, 2-1/2" D Single-turn                    | 21220                                     | 66B Scroll Dies, 5" D Single-turn & 8" D 1-1/2-turn |       |                                   |                                |          |
| 21219  | 65B Scroll Dies, 4" D Single-turn & 6-1/2" D 1-1/2-turn |   |   |       |                                   |                                |          |

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